



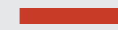
# Wood Trend

The eclectic nature of creative essence


**Panaria**  
ceramica



**The beauty  
of feeling  
at home**







# Time leaves its mark, creating the rules for a new aesthetic

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Passion exceeds experience: with careful eyes and expert hands it transforms a wooden surface into a unique and high performance porcelain stoneware material that is ideal for conveying every space with style.

A single large size recreates the charm of old wood boards with a sophisticated worn effect, in 5 natural tones that connote warmth and harmony.





# Through experience, I recreate the sense of tradition with a new spirit and new tastes

Nature is a cycle, from birth to growth to decay. We've imbued this philosophy into crafting Wood Trend collection to bring nature back into your life.



WHITE OAK

BIRCH

ELM

WALNUT MULTI

MAHOGANY

# Sought after colors with a worn effect for a more natural style

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Glazed porcelain stoneware

Indoor  
**NATURAL**

SIZES  
8"x36" 20x90.5 cm

Outdoor  
**ANTI-SLIP**  
available on demand

SIZES  
8"x36" 20x90.5 cm



# A creative style to be lived with simplicity

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Substance and thought change the nature of a space,  
they converse with it and open it up to imagination.









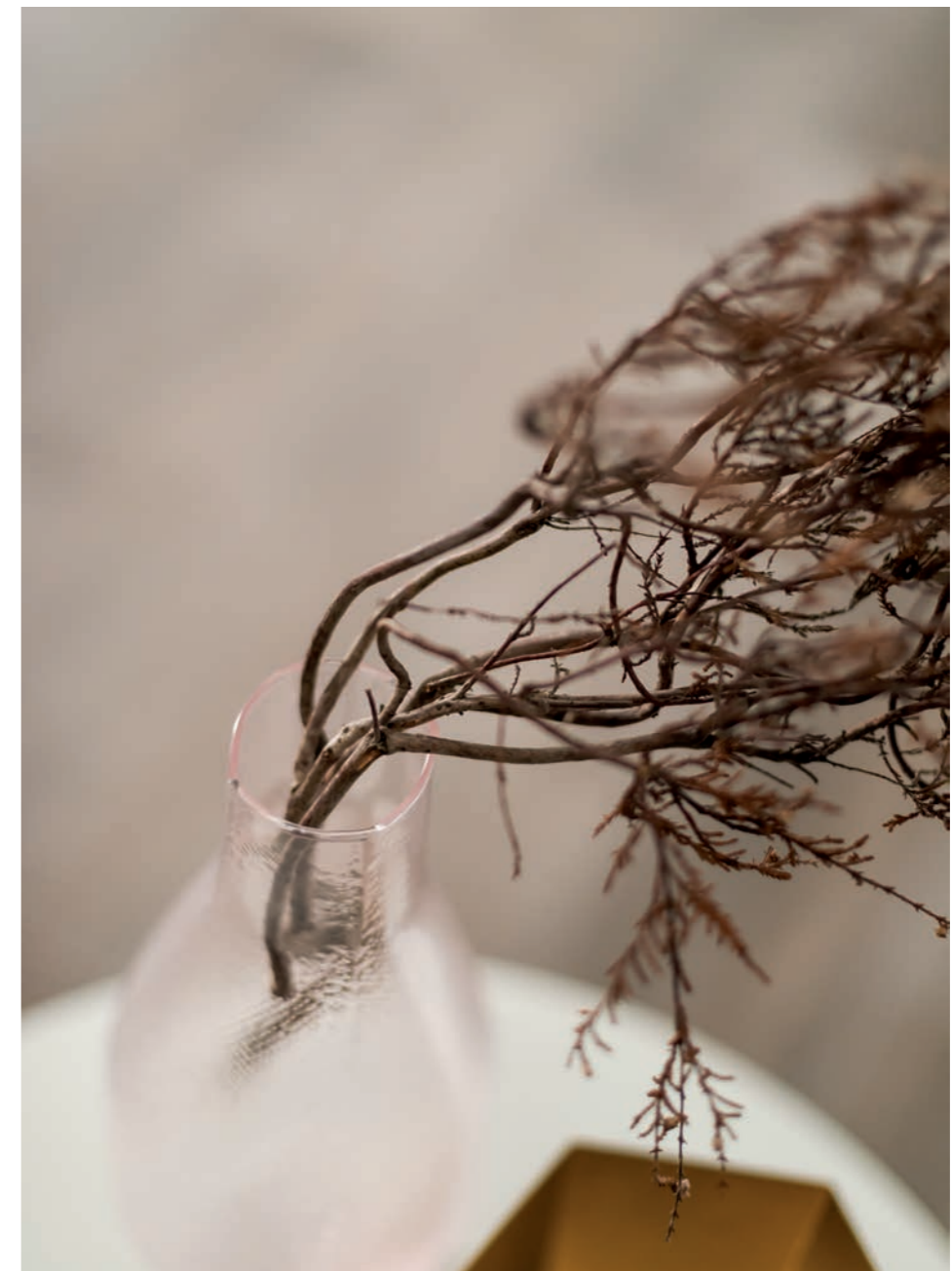






**Past and present:  
the charm of tradition that  
projects our experience  
towards a dimension  
of warmth and comfort**

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**A natural touch accompanies each day. With its captivating tones, even the flooring becomes a star on our own personal stage**

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**Natural, one-of-a-kind grains  
with light and delicate colors  
underscore eternal surfaces  
of great charm**

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# A variety of textures and structures, as though produced in an artisan workshop, dress the space with a simple elegance

A pulsing and dynamic collection, permeated by its own natural harmony.



















**Not just appearance, but content. An intelligent and original solution to give strength and character to social spaces**





# Appendix

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CERAMIC. A SAFE CHOICE.

## Panariagroup Ceramics at their best

Ceramics offer unique and outstanding performance

**SAFE**

**HYGIENIC**

**LONG-LASTING**

**ZERO VOCs**

**IT DOES NOT BURN**

**RESISTANT**

**VERSATILE**

**STABLE**

**RECYCLABLE**

**ENVIRONMENT-FRIENDLY**

Panariagroup stands out for its superior quality products

**HEALTHIER**

*Thanks to the integrated  
Protect® antimicrobial technology*

**EASIER TO CLEAN**

*Thanks to our exclusive  
surface processing techniques*

**MORE VERSATILE AND SUITABLE FOR EVERY USE**

*Thanks to the wide availability of  
high-performance technologies and components  
that allow you to obtain products suitable  
for different uses*

**MORE SUSTAINABLE**

*Thanks to a production process that is  
extremely efficient in terms of compliance  
with environmental standards and consumption  
of water, energy and raw materials*



# Wood Trend

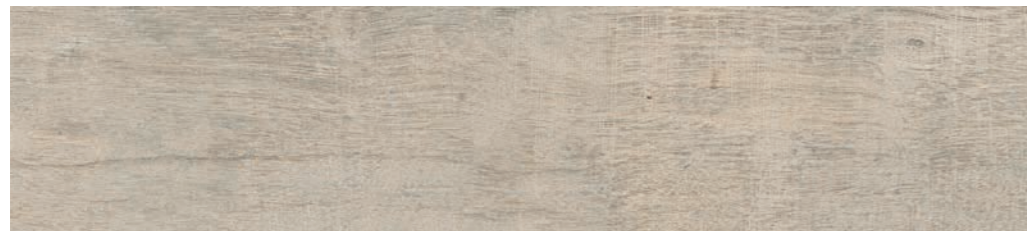
COLOURED-BODY GLAZED STONEWARE

INTENDED USE: NATURAL    ANTI-SLIP 

## WHITE OAK



## BIRCH



## ELM



## MAHOGANY



## WALNUT MULTI



8"x36" - 20x90.5 cm

NATURAL  
ANTI-SLIP

The Anti-Slip surface is available on demand only

# Wood Trend

COLOURED-BODY GLAZED STONEWARE

## TRIM PIECES







COVE BASE  
6"x12" - 15x30 cm  
NATURAL  
± 9 mm

All colors available

## TECHNICAL FEATURES

COLOURED-BODY GLAZED STONEWARE according to ANSI A137.1 (Glazed Porcelain Tiles - P1 Class)

TECHNICAL FEATURES	TEST METHOD	REQUIRED VALUES	WOOD TREND AVERAGE VALUES
 WATER ABSORPTION	ASTM C373	≤ 0,5%	<b>CONFORMS</b>
 BREAKING STRENGTH	ASTM C648	≥ 250 lbf	<b>350 lbf</b> 9 mm
 SURFACE ABRASION RESISTANCE	ASTM C1027	As indicated by manufacturer	<b>PEI 4</b>
 LINEAR THERMAL EXPANSION	ASTM C372	No provision	$\alpha \leq 4,4 \times 10^{-6} \text{ }^{\circ}\text{F}^{-1}$ $\alpha \leq 8 \times 10^{-6} \text{ }^{\circ}\text{C}^{-1}$
 STAIN RESISTANCE	ASTM C1378	As indicated by manufacturer	<b>A RESISTANT</b>
 CHEMICAL RESISTANCE <sup>(*)</sup>	ASTM C650	As indicated by manufacturer	<b>A RESISTANT</b>
 FROST RESISTANCE	ASTM C1026	As indicated by manufacturer	<b>RESISTANT</b>
 BOND STRENGTH	ASTM C482	≥ 50 PSI	<b>CONFORMS</b>
 SLIP RESISTANCE	ANSI A326.3	-	<b>ID - DCOF ≥ 0.42 (dry)</b> Natural <b>IW - DCOF ≥ 0.42 (wet)</b> Natural <b>IW+</b> Natural <sup>(**)</sup> <b>EW</b> Anti-Slip <sup>(****)</sup>
 SHADE VARIATION	ANSI A137.1	As indicated by manufacturer	<b>V2 Slight variation</b> White Oak <b>V3 Moderate variation</b> Birch - Elm - Mahogany <b>V4 Substantial variation</b> Walnut Multi
 FLAME SPREAD	ASTM E84	-	<b>Class A</b>
 THERMAL CONDUCTIVITY	EN 12524	-	$\lambda = 1,3 \text{ W/m }^{\circ}\text{K} / 0,7 \text{ BTU/ft h }^{\circ}\text{F}$
 RECOMMENDED MINIMUM JOINT <sup>(**)</sup>	NOT RECT (INDOOR)	-	<b>3/16"</b> - 4.7 mm approx
 THICKNESS	<b>SIZES</b> 8"x36" - 20x90.5 cm	-	<b>9 mm</b>

(\*) Excluding hydrofluoric acid and its derivatives.

(\*\*) Grout Joint Recommendations. Per TCNA Handbook, the minimum required joint width for ceramic tile and natural stone is 1/16th". Setting ceramic or stone without a grout joint of a least 1/16", often referred to as a butt joint, does not provide sufficient accommodation for dynamic building movement, differential thermal expansion, or allowable variation in fabrication or manufacturing.

(\*\*\*) With the exception of areas characterized by a higher risk of slipping (such as public showers, indoor swimming pools, etc.) for which an Anti-Slip surface is recommended.

(\*\*\*\*) The Anti-Slip surface is available on demand only.



# Wood Trend

COLOURED-BODY GLAZED STONEWARE

## PACKINGS AND WEIGHTS

SIZES	SF / CTN	LINEAR FT / CTN	PIECES / CTN	CTN / PALLET	SF / PALLET	LBS / CTN	LBS / PALLET
8"x36" Natural / Anti-Slip	13.94	-	7	48	669	53.37	2,561.76
COVE BASE 6"x12" Natural	3.87	-	8	108	417.96	16.5	1,782

## INTENDED USE

### KEY



#### RESIDENTIAL

Kitchens, bathrooms, living rooms and other residential environments.



#### LIGHT COMMERCIAL

Offices, offices open to the general public, waiting rooms, shops, public bathrooms, common apartment block areas, restaurant dining rooms, car showrooms, bars, cinemas, surgeries/clinics, hotel rooms and bathrooms.



#### INTENSIVE COMMERCIAL

Common areas of shopping centres, hotel foyers, canteens, fast food restaurants, dance clubs, hospitals, schools, museums, places of worship, airports, stations.



#### OUTDOOR

Mainly for external areas that require flooring with anti-slip characteristics.

## CERTIFICATIONS



**PANARIA CERAMICA** is a member of the U.S. Green Building Council: this is an organisation that promotes buildings that are environmentally responsible, profitable and healthy places to live and work. LEED card WOOD TREND series is available on request.



**GREENGUARD CERTIFICATION**  
Panaria WOOD TREND series is made in a production plan GOLD GREENGUARD certified.



Certified by



Certified by UL Environment



**ENVIRONMENTAL PRODUCT DECLARATION**  
This Environmental Product Declaration is provided by Tile Council of North America (TCNA).

*Product designed in Italy and made in USA*

# Wood Trend

COLOURED-BODY GLAZED STONEWARE

## PANARIA AND THE ENVIRONMENT



#### 100% REUSE OF UNFIRED TILES

Crude waste generated by the process is reintegrated in the production cycle with no costs for the environment. This contributes to the safeguard of natural resources.



#### 100% REUSE/RECYCLING OF THE INDUSTRIAL WASTE - FIRED TILES

The waste-fired tiles are fully reused in the production cycle. In addition, at the end of life, the tiles Panaria can be recycled as materials for substrates for roads and buildings, thus reducing the use of gravel and natural aggregates commonly used in building.



#### 100% WATER RECYCLING

The water used in the production process is recycled. The water demand is strongly reduced by this mean.



#### 100% OF NON CERAMIC WASTE

Is differentiated and recycled in other production cycles.



#### LOW EMISSIONS IN THE ATMOSPHERE

Panaria production plant strictly complies to US Standards with a very small amount of gas emissions in the atmosphere.



#### SAFETY REQUIREMENTS: NO FIRE REACTION

All of Panaria's ceramic tile products are Class A building materials as described in ASTM E84 - Standard Test Method for Surface Burning Characteristics of Building Materials. This is due to the flame spread rating of (0) and smoke developed rating of (0) falling within the ranges of a Class A material. Other building codes refer to this as a Type I material in accordance with NFPA 255.



#### PANARIA PACKING MATERIAL IS 100% RECYCLABLE

Carton boxes, plastic packaging materials, wooden pallets, straps, etc.



#### METHANE CONSUMPTION IS HIGHLY REDUCED

By the use of up to date technologies and customized installations.





*Follow us on*



Group Marketing & Communications - Panariagroup  
July 2022



**Panaria**  
ceramica

Via Panaria Bassa, 22/a  
41034 Finale Emilia (Modena) - Italy  
Tel. +39 0535 95111 - Fax +39 0535 90503  
info@panaria.it - panaria.it

PANARIAGROUP INDUSTRIE CERAMICHE S.p.A.  
panariagroup.it